
Table of Contents

Chapter 1.0 Introduction	1
Chapter 2.0 Installation of DataWorx PLC	2
Chapter 3.0 Registration	12
Chapter 4.0 Hardware	15
Chapter 5.0 Ladder Logic	19
5.1 WX/RX Commands	20
5.2 Do-more PLC Support	27
Chapter 6.0 DataWorx PLC	33
6.1 Server	33
6.1.1 Installing Service	33
6.1.2 Running Service	35
6.1.3 Multiple Network Adapters	36
6.1.4 Pausing Service	37
6.1.5 Stopping Service	38
6.1.6 Viewing Error Log	39
6.1.7 Hiding	41

Table of Contents

6.1.8 Uninstalling Service42
6.2 Monitor43
6.2.1 Connecting to the Server45
6.2.2 Configuring the Server46
6.2.3 PLC Configuration Help53
6.2.4 Modifying a PLC56
6.2.5 Deleting58
6.2.6 Duplicating59
6.2.7 Listening61
6.2.8 Backing up and Restoring62
6.2.9 Hiding63
6.2.10 Locking / Unlocking64
6.2.11 Viewing Data Log Files65
Chapter 7.0 Troubleshooting67