

TABLE OF CONTENTS



Chapter 1: Getting Started

Introduction	1-2
Purpose of this Manual.....	1-2
Purpose of this Chapter.....	1-2
Online Help Files and Other Documentation	1-2
Technical Support	1-2
Conventions Used	1-3
Key Topics for Each Chapter.....	1-3
Before You Begin	1-4
Do-more T1H Series PLC System Components.....	1-5
Do-more Software System Requirements.....	1-6
Step 1: Install Do-more Designer Software	1-7
Step 2: Launch Do-more Designer Software	1-10
Step 3: Install Hardware	1-12
Step 4: Apply Power to the PLC	1-13
Step 5: Establish Communication	1-14
Step 6: Verify Hardware Configuration	1-20
Step 7: Create a Ladder Logic Program	1-24
Rung #1	1-24
Rung #2	1-27
Step 8: Save a Project	1-29
Step 9: Write Project to the Do-more T1H Series PLC	1-29
Step 10: Testing Project Using Data View	1-30
Accessing the Help File	1-32

Chapter 2: Do-more T1H Series PLC Overview

Do-more T1H Series PLC Overview.....	2-2
Module Compatibility	2-3
Communications	2-4

Chapter 3: Specifications - CPU Modules

CPU Specifications	3-2
CPU General Specifications.....	3-2
Communications Ports Specifications.....	3-4
Port 1 Specifications (USB)	3-4
Port 2 Specifications (Serial)	3-4
Port 3 Specifications (Ethernet)	3-5
Ethernet I/O.....	3-6
Status Indicators.....	3-8
Mode Switch Functions	3-8
Dip Switch Specifications	3-9
Battery Replacement	3-12

Chapter 4: Specifications - Terminal Bases and Power Supplies

T1K-08B(-1) I/O Terminal Base	4-2
T1K-16B(-1) I/O Terminal Base	4-2
T1K-01AC, T1K-01DC Power Supply	4-4
Calculating the Power Budget	4-6

Chapter 5: Specifications - Discrete I/O Modules

Discrete I/O Module Overview.....	5-2
Discrete I/O Modules	5-3

Chapter 6: Specifications - Analog I/O Modules

Analog I/O Module Overview	6-2
Analog I/O Modules	6-6

Chapter 7: Specifications - Specialty Modules

Specialty Module Overview 7-2
 Specialty Modules 7-2

Chapter 8: Installation and Wiring

Safety Guidelines 8-2
 Mounting Guidelines 8-5
 Assembling the Components 8-9
 Multiple Power Supplies / Local Expansion Configurations 8-11
 Wiring Guidelines 8-19
 I/O Wiring Strategies 8-24

Appendix A: European Union Directives (CE)

European Union (EU) Directives A-2
 Basic EMC Installation Guidelines A-5